REV DESCRIPTION DATE APPROVED IR801884 2024-05-01 SRC Α NOTES: UNLESS OTHERWISE SPECIFIED RISER ASSEMBLY INTERFACES DIRECTLY WITH LINKALIGN-360MPT-50 SERIES AND LINKALIGN-360MPT-90 SERIES 12.250 POSITIONERS 2X 10.000 2. HARD COAT ANODIZE ALUMINUM CONSTRUCTION WITH 4X R1.125 ZINC-PLATED ALLOY STEEL FASTENERS TO CONNECT TOP AND BOTTOM MOUNTING PLATES TO RISER TUBE  $\oplus$ 3. WEIGHT: APPROXIMATELY 71 LBS (32.2 kg) 4. MAXIMUM PAYLOAD NOT TO EXCEED 2,000 LBS (907 kg) MOUNTING HARDWARE PROVIDED (NOT SHOWN)
INCLUDES (4) ZINC YELLOW-CHROMATE PLATED GRADE 8
STEEL 3/4-10 X 4-1/2 LONG HEX HEAD SCREWS, 18 ZINC
YELLOW-CHROMATE PLATED GRADE 8 STEEL 3/4 FLAT
WASHERS, (4) ZINC YELLOW-CHROMATE PLATED GRADE 8
TEEH 3/5 ZINTLOGE WASHERDWARTE PLATED GRADE 8 12.250 2X 10.000 2X 4.750 STEEL 3/4 SPLIT LOCK WASHERS AND (4) ZINC YELLOW-CHROMATE PLATED GRADE 8 STEEL 3/4-10 HEX NUTS 4X .500-13 UNC - 2B ▼ 1.000 MIN THREAD MINOR DIAMETER 2X 4.750 Ø4.000 THRU 4X Ø.800 THRU ⊕ Ø .020 A B C FEATURES IN THIS VIEW ON **BOTH ENDS OF RISER ASSEMBLY** DIM A SCALE: NONE 1.50 2X 8.00 -4X DIM B 8X 1.50 X 2.50 THRU-⊕ .050 B A C 1.50 SYMBOL KEY UNLESS OTHERWISE SPECIFIED: OPAR ANTENNAS USA. LLC NOTE DIMENSIONS ARE IN INCHES TOLERANCES: ANGLE ± .5 DEGREES TWO PLACE DECIMAL ±.030 THREE PLACE DECIMAL ±.010 PROPRIETARY AND CONFIDENTIAL INTERFACE CONTROL PROPRIETARY AND CONFIDENTIAL
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TECHNOLOGIES IS PROHIBITED. E APPR. DRAWING, RISER ASSEMBLY, MPT-50/90 TABLE I INTERPRET DIM AND TOL PER ASME Y14.5M - 1994 PART NUMBER HEIGHT - DIM A SLOT SEPARATION - DIM B THIRD ANGLE PROJECTION PART NO. SIZE DWG. NO. ACC-N901504-22.5 22.500 ±.125 13.50 **SEE TABLE** C ICDN901504 A QPAR ANTENNAS USA, LLC SAN DIEGO, CA 92020 DO NOT SCALE DRAWING SCALE: 1:4 SHEET 1 OF 1 www.qparusa.com